



# **KIBABII UNIVERSITY**

**UNIVERSITY EXAMINATIONS  
2020/2021 ACADEMIC YEAR**

**THIRD YEAR SECOND SEMESTER  
MAIN EXAMINATIONS**

**FOR THE DEGREE OF  
B.SC RENEWABLE ENERGY AND BIOFUELS TECHNOLOGY**

**COURSE CODE: REN 322**

**COURSE TITLE: HEAT AND MASS TRANSFER**

**DURATION: 2 HOURS**

**DATE: 7/10/2021**

**TIME: 8:00-10:00AM**

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## **INSTRUCTIONS TO CANDIDATES**

- (i) Answer Question 1 (Compulsory) and any other TWO questions
- (ii) All symbols have their usual meaning
- (iii) Use steam tables provided

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### QUESTION ONE (Compulsory) - 30 MARKS

- a) State Fourier's law of conduction of heat. (5 Marks)
- b) Explain the implication of the Grashof number with regard to fluid flow. (4 Marks)
- c) Give the differences between the following.
- i) Radiosity (2 Marks)
  - ii) Irradiation (2 Marks)
- d) What is heat transfer by convection? (3 Marks)
- e) Explain briefly the differences between the following types of heat exchangers
- (i) Recuperative (2 Marks)
  - (ii) Regenerative (3 Marks)
- f) Draw a well labeled diagram to show the temperature distribution in a counter-flow heat exchanger (5 Marks)
- g) Define LMTD (4 Marks)

### QUESTION TWO – 20 MARKS

- a) A meat slab of 25mm thickness having a thermal conductivity of  $1 \text{ W/m}^0\text{C}$  is heated with the help of a microwave heating for roasting the meat slab. The centre temperature of the slab is maintained at  $100^0\text{C}$  while the surrounding temperature is  $30^0\text{C}$ . The heat transfer coefficient on the surface of the meat slab is  $20 \text{ W/m}^2^0\text{C}$ .

Take:

$$t_{max} = t_a + q_g \left( \frac{L}{2h} + \frac{L^2}{8k} \right)$$

Determine the microwave heating capacity in  $\text{W/m}^3$ .

(10 Marks)

- b) A plate which is 2cm thick and 10cm wide is used to heat a fluid at 30°C. The heat generation inside the blade is  $7 \times 10^6 \text{ W/m}^3$ . The thermal conductivity of the blade is  $26 \text{ W/m}^\circ\text{C}$ . The heat losses from the edge of the plate are negligible.

Determine the heat transfer coefficient that can maintain the temperature of the plate below 180°C.

(10 Marks)

### QUESTION THREE – 20 MARKS

Calculate the heat transfer coefficient for water flowing through a 25mm diameter tube at a mass flow rate of 1.8 kg/s when the mean bulk temperature is 42°C.

For turbulent flow of a liquid, take:

$$Nu = Re^{0.8} Pr^{0.4}$$

(20 Marks)

### QUESTION FOUR – 20 MARKS

In a chemical plant, a solution of density  $1100 \text{ kg/m}^3$  and a specific heat of  $4.6 \text{ kJ/kgK}$  is to be heated from 65°C to 100°C; the flow of solution required is 11.8 kg/s. It is desired to use a tubular heat exchanger, the solution flowing at about 1.2 m/s in a 25mm bore iron tubes, and being heated by wet steam at 115°C. The length of the tubes must not exceed 3.5 m. The inside and outside heat transfer coefficients are 5 and  $10 \text{ kW/m}^2\text{K}$ , respectively. The thermal resistance of the iron tube is negligible.

Estimate the:

- a) number of tubes required

(8 Marks)

- b) number of tube passes required

(12 Marks)